



"Thermal Management Solutions and Aluminum Extrusions since 1957"

CUSTOM BONDED FIN

Heat Sinks & Assemblies



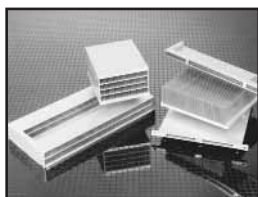
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and
QS 9000 REGISTERED

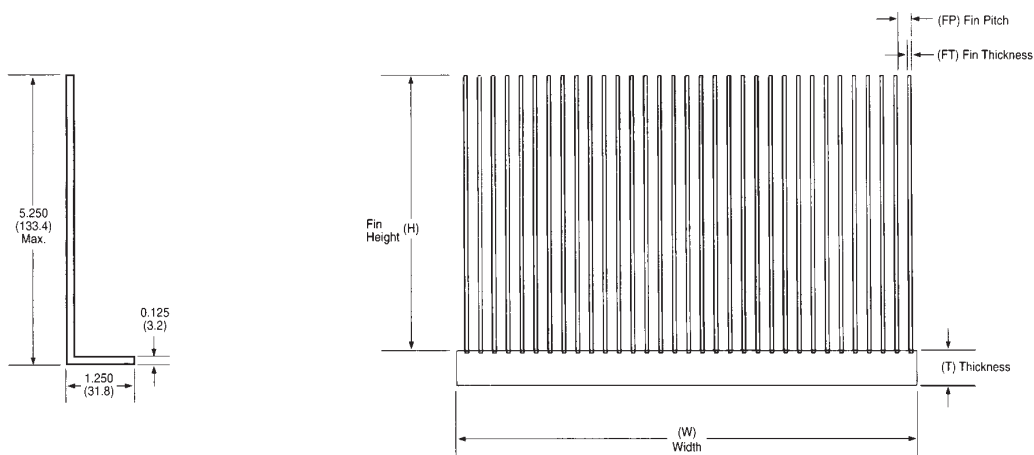
CUSTOM BONDED FIN HEAT SINKS AND ASSEMBLIES



Wakefield Engineering offers an extensive line of natural convection and forced convection custom bonded fin heat sinks assemblies. Configurable in a variety of ways, they are reliable, cost effective, and highly efficient thermal management solutions for high power and densely packaged applications, even in demanding shock and vibration environments.

MECHANICAL DIMENSIONS

MOUNTING LEG
(EXTRUSION PROFILE 8930)
(EXTRUSION PROFILE 8120)



Dimensions: in. (mm)

BONDED FIN BASES						Thermal Resistance °C/W			
Base Extrusion Profile No.	W	T	FT	FP	Max # Fins	Natural Convection		Forced Convection	
						H = 2"	H = 4"	H = 2"	H = 4"
8711	2.800 (71.1)	0.520 (13.2)	.050 (1.3)	0.275 (5.4)	10	1.360	0.830	0.459	0.277
8731	3.615 (91.8)	0.575 (14.6)	.050 (1.3)	0.239 (6.1)	15	1.110	0.685	0.281	0.168
8546	4.000 (101.6)	0.500 (12.7)	.050 (1.3)	0.200 (5.1)	20	1.330	0.823	0.215	0.144
8737	4.425 (112.4)	0.650 (16.5)	.050 (1.3)	0.238 (6.0)	18	0.937	0.580	0.233	0.140
8119	4.750 (120.7)	0.500 (12.7)	.050 (1.3)	0.288 (7.3)	16	0.880	0.539	0.222	0.157
8712	5.000 (127.0)	0.530 (13.5)	.050 (1.3)	0.198 (5.0)	25	1.122	0.692	0.170	0.101
8732	5.650 (143.5)	0.500 (12.7)	.050 (1.3)	0.200 (5.1)	28	1.011	0.625	0.152	0.090
8556	6.000 (152.4)	0.500 (12.7)	.050 (1.3)	0.250 (6.4)	24	0.751	0.438	0.153	0.107
8542	6.620 (168.1)	0.500 (12.7)	.050 (1.3)	0.200 (5.1)	33	0.880	0.519	0.122	0.082
8671	7.230 (183.6)	0.550 (14.0)	.050 (1.3)	0.239 (6.1)	30	0.655	0.399	0.123	0.086
8823	7.440 (189.0)	0.525 (13.3)	.050 (1.3)	0.200 (5.1)	37	0.820	0.500	0.118	0.070
8734	7.500 (190.5)	0.560 (14.2)	.050 (1.3)	0.400 (10.2)	19	0.550	0.310	0.213	0.130
8545	8.000 (203.2)	0.500 (12.7)	.050 (1.3)	0.200 (5.1)	40	0.591	0.353	0.095	0.053
8709	8.327 (211.5)	0.400 (10.2)	.050 (1.3)	0.215 (5.5)	37	0.507	0.310	0.081	0.048
8715	8.780 (223.0)	0.600 (15.2)	.050 (1.3)	0.270 (6.9)	28	0.384	0.231	0.106	0.063
8707	10.00 (254.0)	0.550 (14.0)	.050 (1.3)	0.238 (6.0)	42	0.361	0.220	0.071	0.042
8121	10.78 (273.8)	0.560 (14.2)	.050 (1.3)	0.238 (6.0)	45	0.348	0.209	0.065	0.040
8733	12.60 (320.0)	0.600 (15.2)	.050 (1.3)	0.207 (5.3)	60	0.383	0.235	0.075	0.030
8714	14.00 (355.6)	0.525 (13.3)	.050 (1.3)	0.250 (6.4)	56	0.275	0.168	0.053	0.032
8735	15.00 (381.0)	0.625 (15.9)	.050 (1.3)	0.250 (6.4)	60	0.264	0.161	0.049	0.030

Notes:

1. Natural and forced convection thermal resistances based on 6.000 in. length for profiles less than 8.000" wide.
2. Natural and forced convection thermal resistances based on 12.000 in. length for profiles 8.000" wide and greater
3. Forced convection thermal resistance based on 500 LFM, shrouded, horizontal, distributed heat load.
4. Forced convection bonded fin assemblies use standard "muffin" fans.
5. Dimensions shown are as extruded. To improve flatness across the width, bases can be machined. Machined base thickness will be reduced.

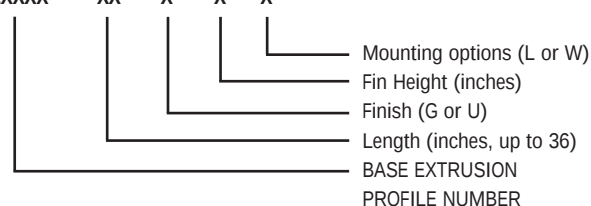
ORDER GUIDE - EXAMPLE

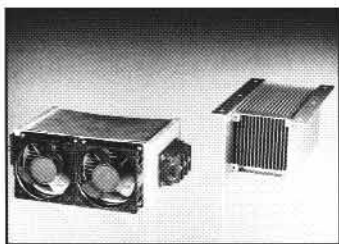
Example Part Number - BE8546-1200-U4W

- BE8546 = Bonded fin base extrusion profile identifier
- Length (inches; 12.00 shown, two decimal point assumed)
- Finish (G = Gold Chromate, U = Unfinished)
- Fin Height (4 inches shown)
- Mounting Options (L = Mounting Legs, W = No Mounting Legs)

PART NUMBERING ORDER GUIDE*

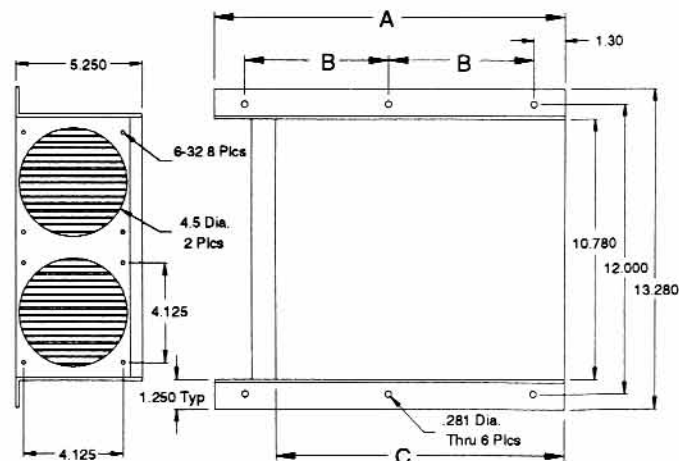
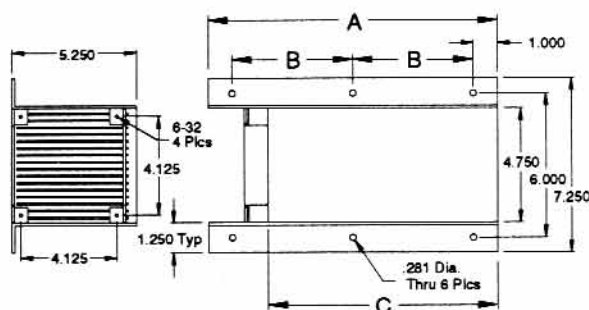
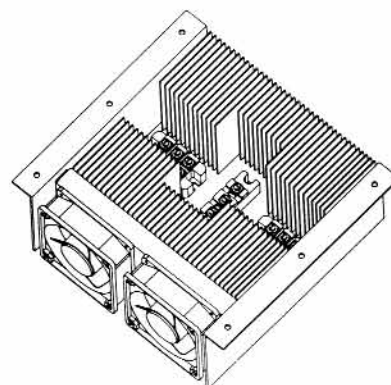
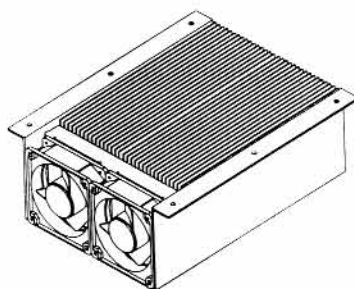
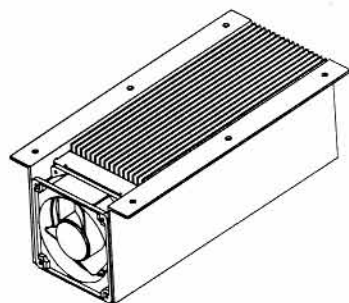
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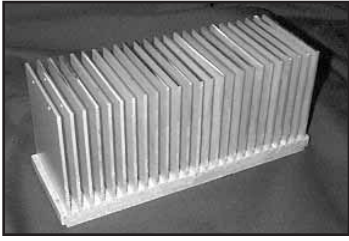


maxiTHERM-HD™ Package Series #1	Standard Muffin Fan (S)	Dimensions (in inches)			Perimeter (in inches)	Thermal Resistance °C/W
		"A"	"B"	"C"		
1A	1	7.000 (177.8)	2.500 (63.5)	4.500 (114.3)	742.5 (18859.5)	0.10
1B	1	9.500 (241.3)	3.750 (95.3)	7.000 (177.8)	1515.0 (38481.0)	0.09
1C	1	12.000 (304.8)	5.000 (127.0)	9.500 (241.3)	1567.5 (39814.5)	0.07
1D	1	14.500 (368.3)	6.250 (158.8)	12.000 (304.8)	1980.5 (50304.7)	0.05
1E	2	14.590 (370.6)	6.000 (152.4)	12.000 (304.8)	4536.0 (115214.4)	0.028
1F	2	16.590 (429.0)	7.000 (177.8)	14.000 (355.6)	5292.0 (134416.8)	0.025
1G	2	18.590 (472.2)	8.000 (203.2)	16.000 (406.4)	6048.0 (153619.2)	0.024

ZZ	NON-STANDARD CONFIGURATION & LENGTH
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maxiTHERM-HD^{3™} BONDED FIN NATURAL CONVECTION SERIES #2

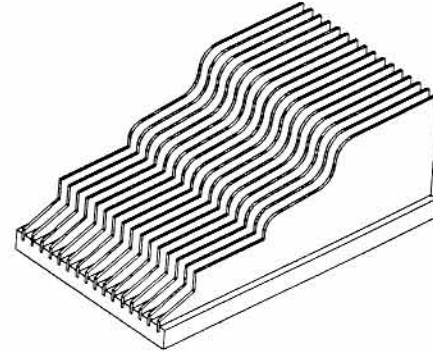


maxiTHERM-HD^{3™} Bonded Fin Natural Convection Series #2 heat sinks are designed for a variety of high power applications. These heat sinks are ideal even in the most demanding shock and vibration environments. Standard heat sink lengths range from 7.000 in. (177.8 mm) to 18.590 in. (472.2 mm) and the overall height is 3.130 in. (79.5 mm). Custom lengths, mounting options, and other configurations can be accommodated.

SERIES #2 (3.13" TALL ASSEMBLY)

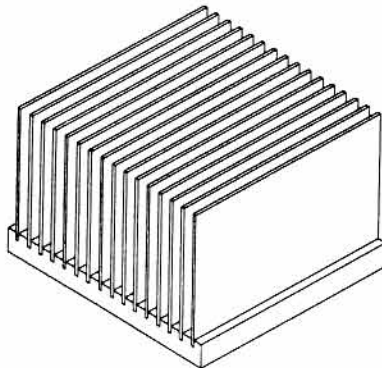
maxiTHERM-HD ^{3™} Package Series #2	Dimensions in (mm)		Total Heat Dissipating Surface in. ² (mm ²)	Thermal Resistance °C/W
"A"	"B"			
2A	4.500 (114.3)	1.250 (31.8)	427.5 (10858.5)	0.41**
2B	7.000 (177.8)	2.500 (63.5)	665.0 (16891.0)	0.38**
2C	9.500 (241.3)	3.750 (95.3)	902.0 (22910.8)	0.35**
2D	12.000 (304.8)	5.000 (127.0)	1140.0 (28956.0)	0.33**

2Z	NON-STANDARD LENGTH
ZZ	NON-STANDARD CONFIGURATION & LENGTH

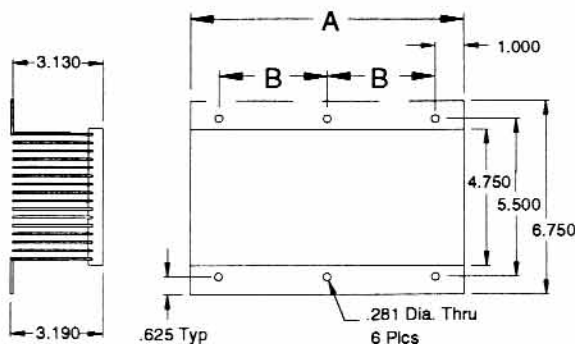


SERIES #2 NATURAL CONVECTION (CUSTOM)

SERIES #2 NATURAL CONVECTION



MECHANICAL DIMENSIONS



ORDERING INFORMATION

BE8- -* -* -* -*

MODIFIER	
NNNN	Factory issued number for modification to customer requirements.
PLATING OPTIONS	
GI	Gold Iridite
CI	Clear Iridite
N	No Plating (Wash & Etch)
MOUNTING OPTIONS	
L	Mounting Legs
F	Fan Brackets & Mounting Legs (series #1 only)
W	No Brackets or Legs
PACKAGE LENGTH ("A" Dimension) SERIES #1 (5.25" tall assembly)	
PN	LENGTH
1A	7.000"
1B	9.500"
1C	12.000"
1D	14.500"
1E	14.590"
1F	16.590"
1G	18.590"
1Z	non-standard lengths (Note 2)
ZZ	non-standard configuration & length
PACKAGE LENGTH ("A" Dimension) SERIES #2 (3.13" tall assembly)	
PN	LENGTH
2A	4.500"
2B	7.000"
2C	9.500"
2D	12.000"
2Z	non-standard length (Note 2)
ZZ	non-standard configuration & length
BASE EXTRUSION NUMBER	
BE8119	Base profile identifier (SINGLE)
BE8121	Base profile identifier (DOUBLE)

Notes:

- All non-standard parts must have a modifier.
- 1Z and 2Z denoting non-standard lengths should only be used for non-standard "A" dimensions. Part # must contain a modifier.
- When 105 CFM fan (s) used – fan mounting hole pattern for standard axial ("muffin") fan.
- Natural convection based on 50°C heat sink temperature rise above ambient.

Wakefield Engineering believes that information provided in this product catalog is accurate as of publication date. Product testing for proper performance in customer applications is recommended for all component designs and adhesives. Obtain mechanical samples of all assembly components and test to determine suitability. The physical properties reported herein are representative of performance values obtained by standard predictive and testing methods and exclude the interface resistance of any adhesive or other interface material in heat sink data. Wakefield Engineering is a manufacturer of heat dissipation products and reserves the right to make changes to its products without notice to improve the design or performance characteristics. All specifications subject to change without notice.