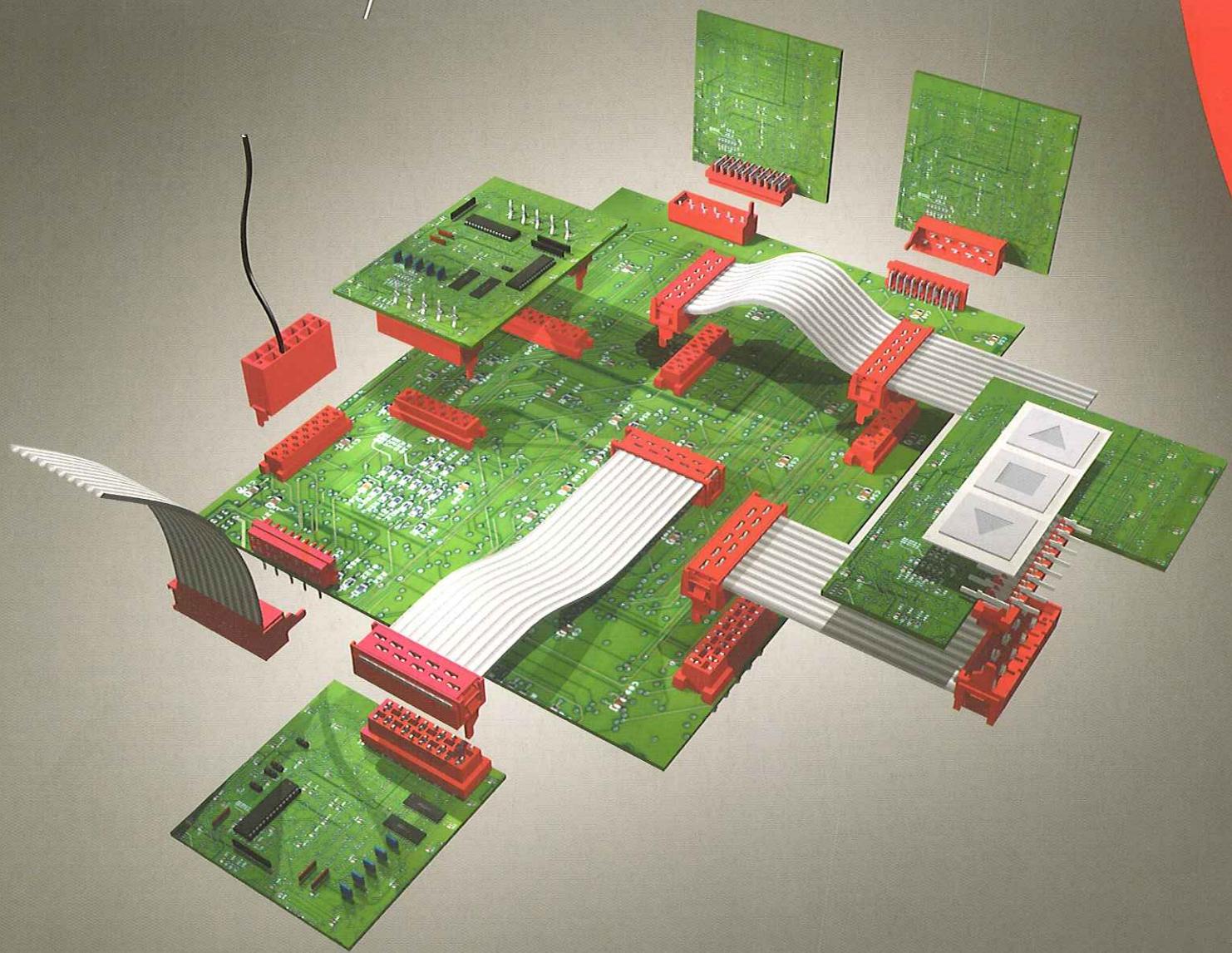


tyco / Electronics



AMP Micro-Match Miniature Connector System

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AMP Micro-MaTch Miniature Connector System

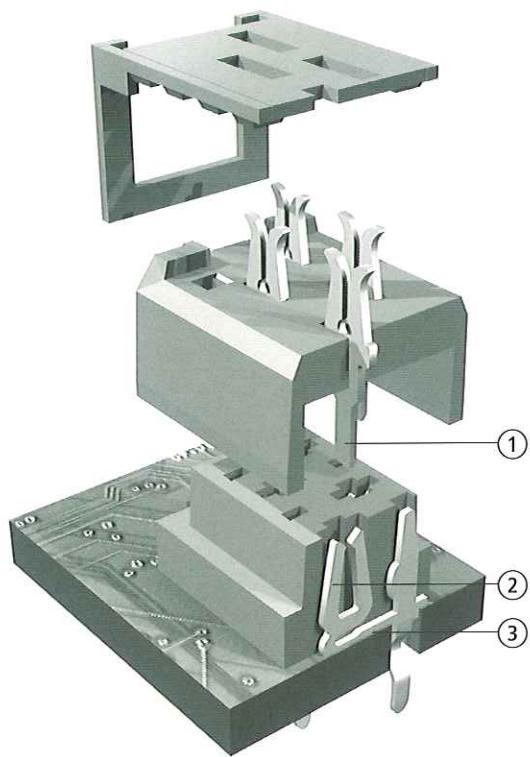
Miniaturization and the trend towards higher density of electronic functions on a substrate led to the introduction of smaller interconnection systems. The AMP Micro-MaTch connector family, with its contact spacing of 1.27 mm, fully complies with the electronic packaging requirements of today and the future. The system offers a range of board and wire connectors, enabling a variety of wire-to-board and board-to-board interconnections. The AMP Micro-MaTch contact concept shown on this page is essentially different from other systems available.

By its design the traditional failure mode in tinplated connections, fretting corrosion, is prevented. Due to an additional positioning spring in the female part, relative movements caused by vibrations/thermal expansion between male and female contacts are absorbed. By preventing movements on the contact spot, a gas tight connection can be guaranteed under all circumstances.

The contact spring is located in the board connector and not in the cable connector, which is usually the case. The counter part, incorporated in the cable connector, is a simple pin, either with an insulation displacement section, suitable for the mass-termination of cable or with a kinked solder leg to be soldered onto a PC Board. The separation of these two basic functions of the contact system - contact force generation and wire termination -, enables the independent optimization of both functions and also leads to relatively simple contact shapes.

Because of their shapes contacts can be post-plated, leaving no bare edges in the contact and wire slot area. The contact spring system features an additional spring member - the positioning spring - which compensates positional tolerances. In this way the contact spring can be fully optimized for its basic function, so that the relatively high contact force, required for tin plated contact systems, can be guaranteed under all circumstances.

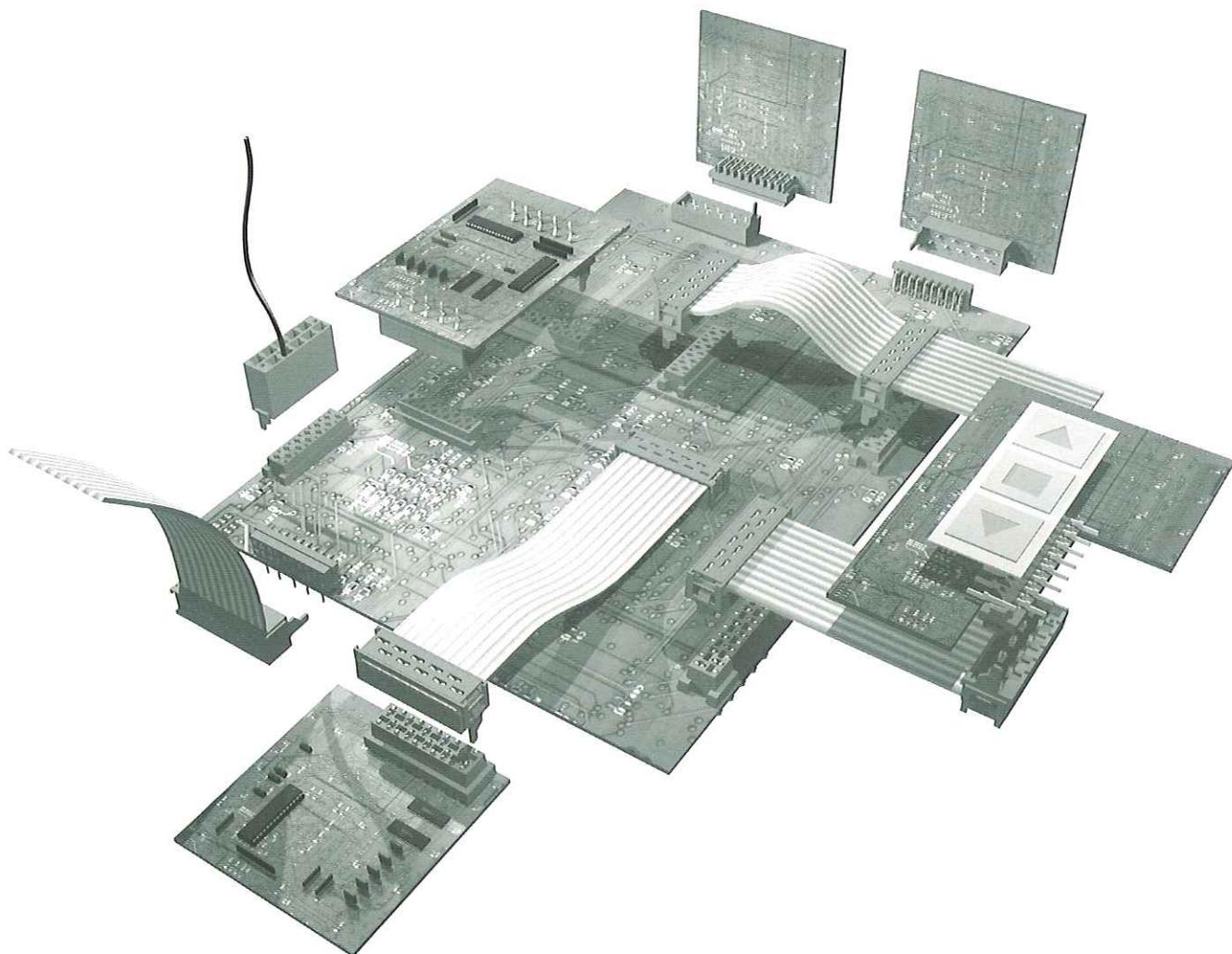
The Micro-MaTch contact spring system is absolutely fretting corrosion proof by its design.



1. Contact Pin
2. Contact Spring
3. Positioning Spring

System Overview

Technical Data

**Technical Data**

Centerline:	1.27 mm (staggered)
Number of Positions:	4, 6, 8, 10, 12, 14, 16, 18, 20 and (some) 24 positions
Contact Material:	Phosphor bronze
Contact Finish:	Tin over Nickel
Housing Material:	Thermoplastic polyester, red, glass-filled For surface mount versions polyamide 4.6
Flammability rating:	per UL 94 V-0
UL-recognized:	File E28476 Vol. 23 Section 4
Contact Resistance:	10 MΩ max.
Insulation Resistance:	1.000 MΩ min.
Nominal Voltage:	230 V
Current Rating:	1.5 A max.
Temperature Range:	-40 °C to +105 °C (operating)
Mating Force:	5N max. per contact
Unmating Force:	1N min. per contact
Minimum Contact Force:	2N min.
AMP Product Specification:	108-19052
AMP Application Specification:	114-19016, 114-19051

RoHS Compliance Code:

Always RoHS compliant
(directive 2002/95/EC) for all types
Wave solder capable to 265 °C
for through hole versions
Reflow solder capable to 260 °C
for SMD versions

PC Board Connectors

PC Board Thickness:	1.6 mm nominal
PC Board Hole Diameter:	0.8 mm for solder connectors

Ribbon Connectors

Cable Type:	Ribbon cable, UL Style 2651
Conductor Spacing:	1.27 mm (.050")
Conductor Diameter:	Solid 0.30 mm diameter Stranded 0.08 mm ²
	7 x 0.12 - 0.13 mm (other diameters and/ or configurations on request)
Insulation Type:	semi-rigid PVC
Insulation Diameter:	0.9 ± 0.1 mm

Discrete Wire (COSI) Connectors

Cable Type:	AWG 28-24 and 24-20
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Applications (3 dimensions)

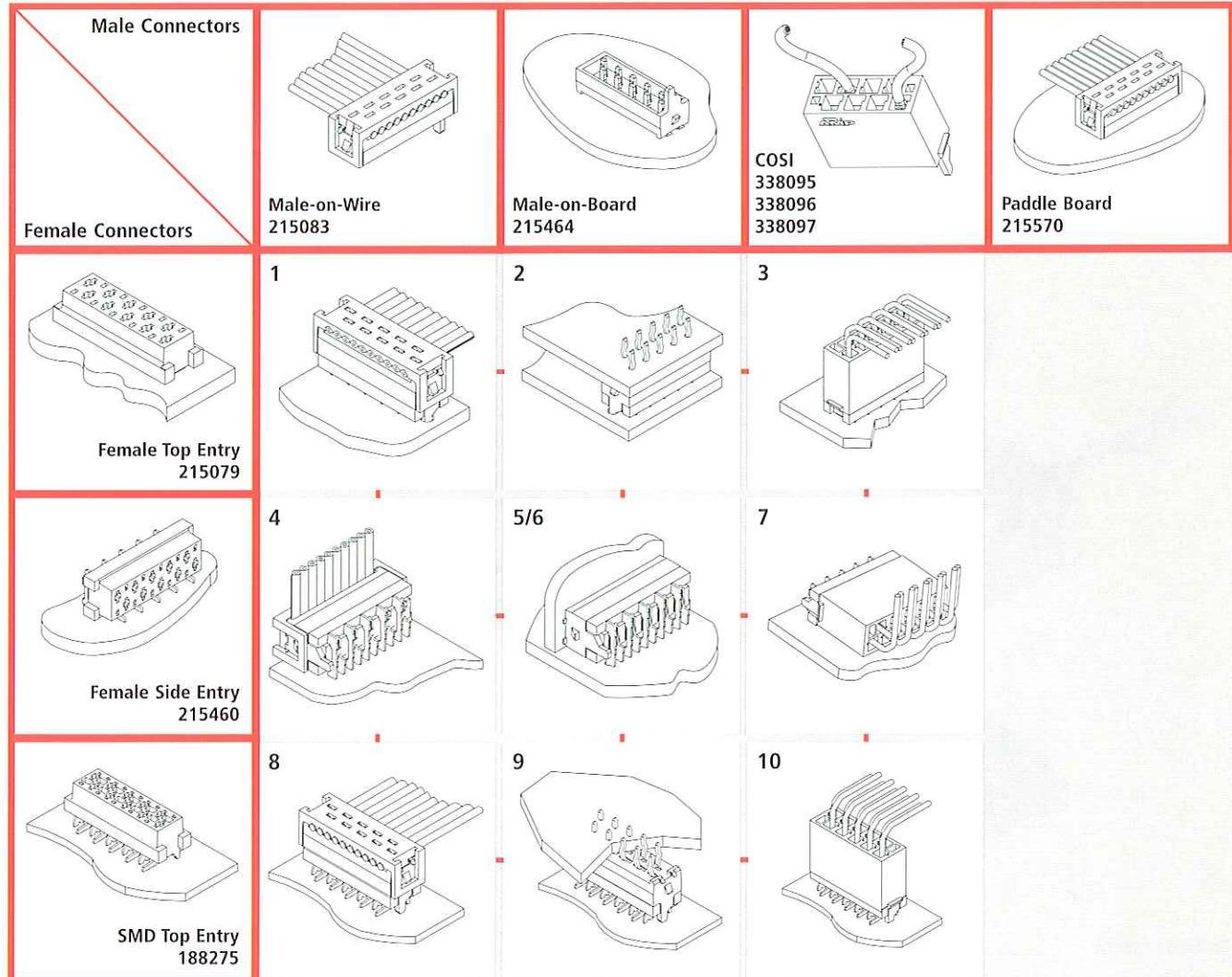


Image	Description (see also page 5)
1	Wire-to-Board through hole
2	Board-to-Board through hole
3	Wire-to-Board (discrete wire), through hole
4	Wire-to-Board right angle, through hole
5	Board-to-Board right angle, through hole
6	Board-to-Board right angle, through hole
7	Wire-to-Board right angle (discrete wire), through hole
8	Wire-to-Board surface mount
9	Board-to-Board surface mount, through hole
10	Wire-to-Board (discrete wire), surface mount

Applications (2 dimensions)

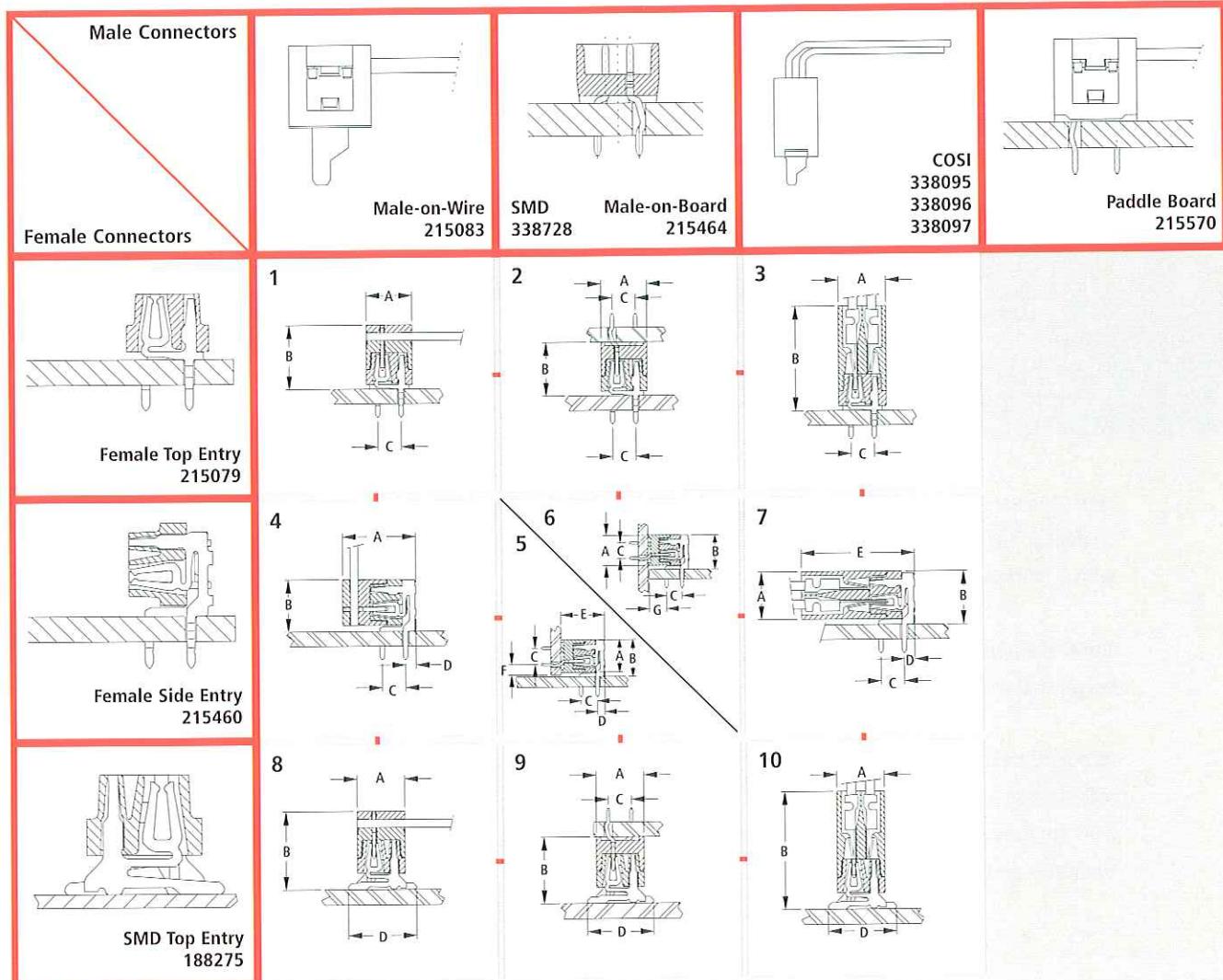
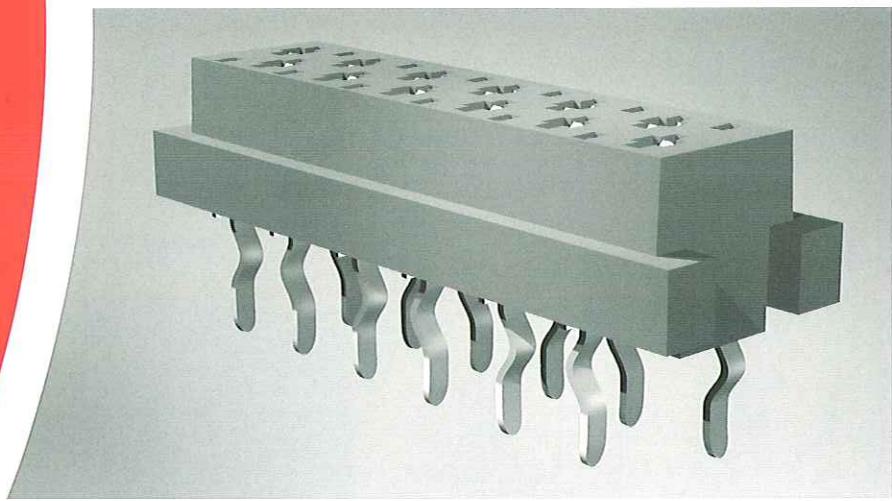


Image	A (max)	B (max)	C	D (max)	E (max)	F (max)	G (max)
1	5.2	7.5	2.54	-	-	-	-
2	5.2	6.2	2.54	-	-	-	-
3	5.2	9.7	2.54	-	-	-	-
4	8.4	5.9	2.54	1.5	-	-	-
5	5.2	5.9	2.54	1.5	7.0	1.6	-
6	5.2	5.9	2.54	1.5	-	-	2.8
7	5.2	5.9	2.54	1.5	10.6	-	-
8	5.2	8.5	-	7.1	-	-	-
9	5.2	7.1	2.54	7.1	-	-	-
10	5.2	10.7	-	7.1	-	-	-

Female-on-Board Connector

-Top Entry-



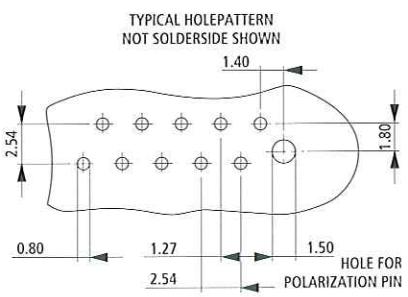
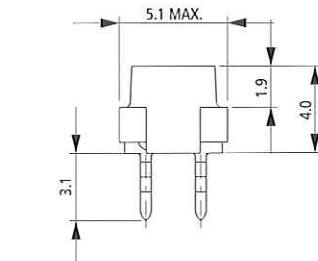
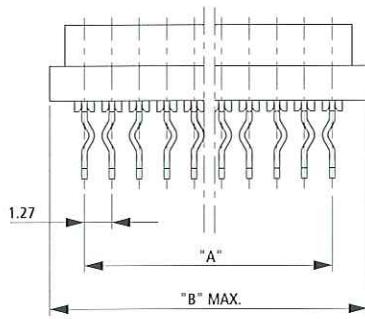
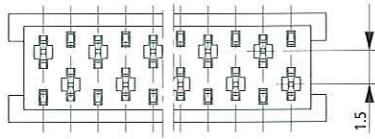
This connector version incorporates the patented AMP Micro-MaTch contact spring system and is designed to be soldered onto PC Boards with a nominal thickness of 1.6 mm.

The solder legs are indented, providing firm retention of the connector before and during the soldering operations.

As polarization is accomplished directly between the AMP Micro-MaTch male connectors and the PC Board, this top entry female connector does not have any polarizing features. Therefore, the orientation of the connector on the PC Board is irrelevant.

Notes:

1. Connectors are always sideways mounted onto an adhesive tape.
2. Standard packaging quantity is 2500 connectors on a reel with a diameter of 600 mm.
3. At additional charge a special packaging option is available: 250 connectors on a reel with a diameter of 250 mm, packed in a dedicated dispenser box.



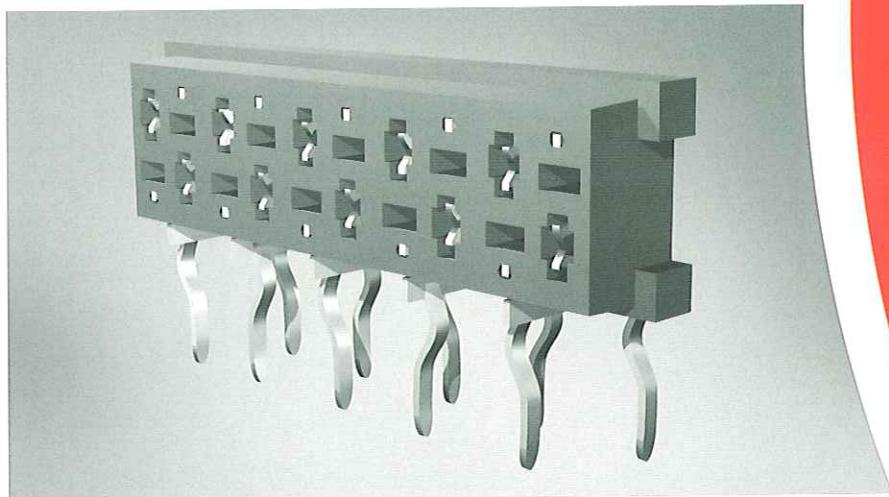
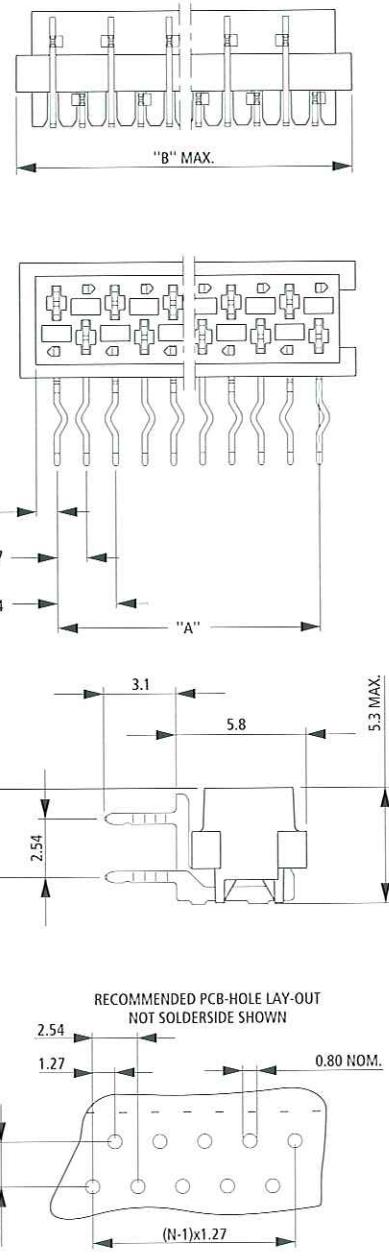
No. of Positions	Dimensions mm		Part Numbers	
	A	B	2500 Connectors/Reel	250 Connectors/Box
4	3.81	7.1	215079-4	7-215079-4
6	6.35	9.7	215079-6	7-215079-6
8	8.89	12.2	215079-8	7-215079-8
10	11.43	14.7	1-215079-0	8-215079-0
12	13.97	17.3	1-215079-2	8-215079-2
14	16.51	19.8	1-215079-4	8-215079-4
16	19.05	22.4	1-215079-6	8-215079-6
18	21.59	24.9	1-215079-8	8-215079-8
20	24.13	27.4	2-215079-0	9-215079-0

Female-on-Board Connector

-Side Entry

Notes:

1. Connectors are always sideways mounted onto an adhesive tape.
2. Standard packaging quantity is 2500 connectors on a reel with a diameter of 600 mm.
3. At additional charge a special packaging option is available: 250 connectors on a reel with a diameter of 250 mm, packed in a dedicated dispenser box.



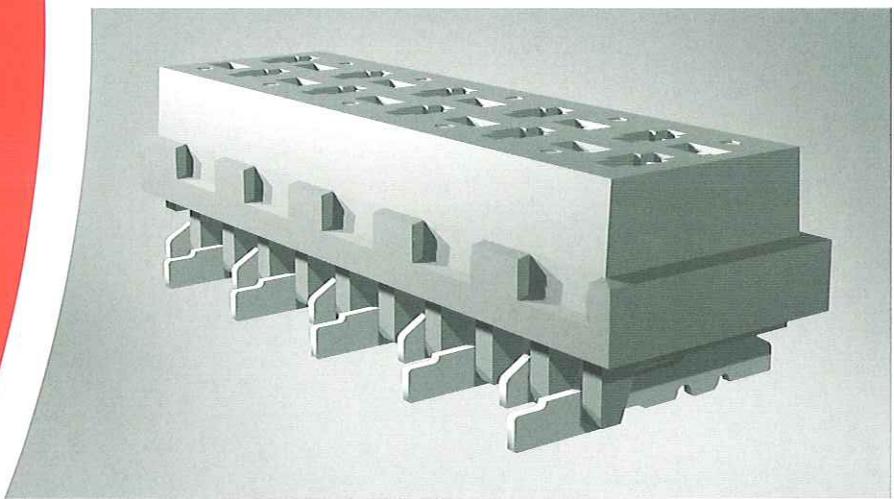
This connector version is identical to the top entry version with two exceptions:

- The solder legs are parallel to the mating face of the connector instead of perpendicular.
- Its housing is polarized, so that polarization is accomplished directly between the two mating connectors. Proper orientation of the connectors on the PC Board is relevant here.

No. of Positions	Dimensions mm		Part Numbers	
	A	B	2500 Connectors/Reel	250 Connectors/Box
4	3.81	7.1	(1500) 215460-4	7-215460-4
6	6.35	9.7	215460-6	7-215460-6
8	8.89	12.2	215460-8	7-215460-8
10	11.43	14.7	1-215460-0	8-215460-0
12	13.97	17.3	1-215460-2	8-215460-2
14	16.51	19.8	1-215460-4	8-215460-4
16	19.05	22.4	1-215460-6	8-215460-6
18	21.59	24.9	1-215460-8	8-215460-8
20	24.13	27.4	2-215460-0	9-215460-0

Female-on-Board Connector

Surface Mount Device (SMD)

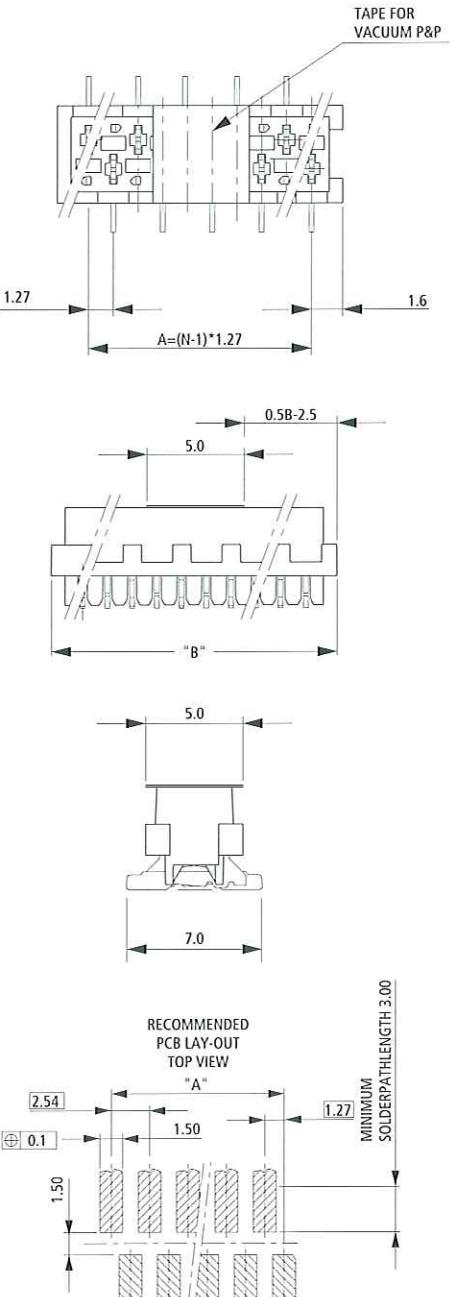


This SMD connector version is designed for standard reflow and infrared solder processes ("FULL SMD"). Polarization is accomplished by the housing, therefor no polarization holes in the PC Board are required.

The contact is designed with an additional spring to compensate for differences in thermal expansion between housing and PCB. Due to this feature, tension on solder joints is prevented.

Notes:

1. To enable automatic Pick & Placement, connectors are always packed in embossed tape according EIA481 specification.
2. Standard packaging quantity is 900 pcs on a reel with a diameter of 330 mm.
3. Connectors are supplied with or without a feature for vacuum Pick & Placement.
4. For this connector no additional solder hold down is required.

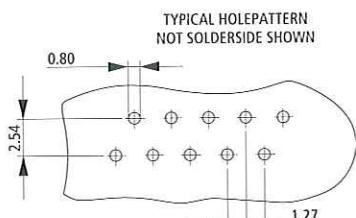
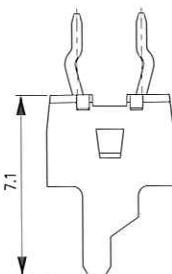
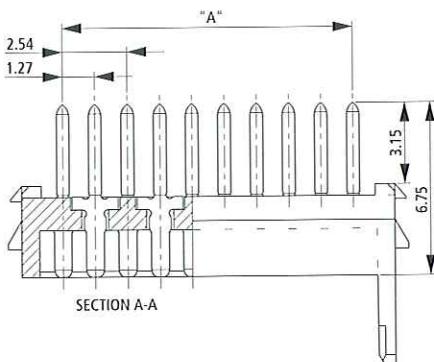
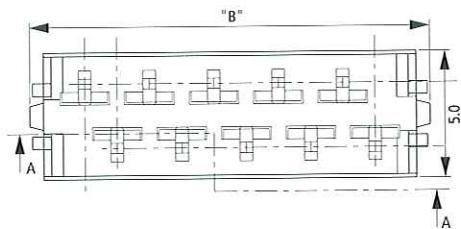
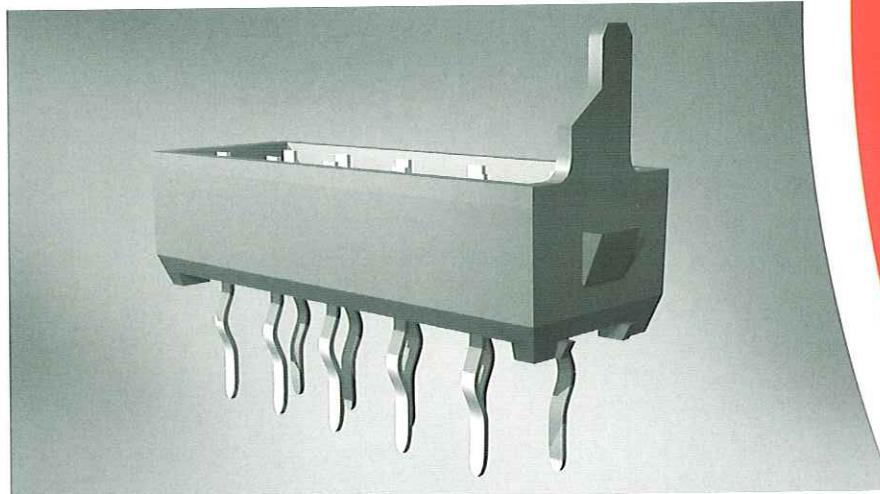


No. of Positions	Dimensions mm		Part Numbers	
	A	B	Without vacuum tape	With vacuum tape
4	3.81	7.1	188275-4	7-188275-4
6	6.35	9.7	188275-6	7-188275-6
8	8.89	12.2	188275-8	7-188275-8
10	11.43	14.7	1-188275-0	8-188275-0
12	13.97	17.3	1-188275-2	8-188275-2
14	16.51	19.8	1-188275-4	8-188275-4
16	19.05	22.4	1-188275-6	8-188275-6
18	21.59	24.9	1-188275-8	8-188275-8
20	24.13	27.4	2-188275-0	9-188275-0

Male-on-Board Connector

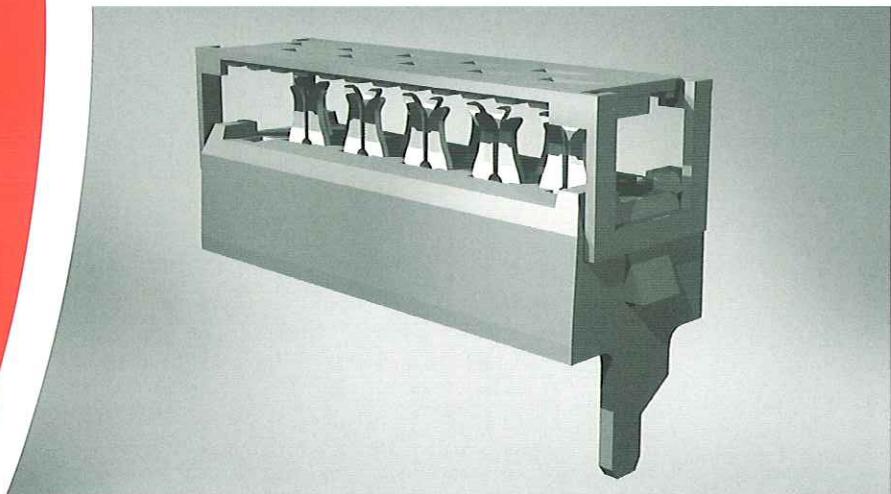
Notes:

1. Connectors are always sideways mounted onto an adhesive tape.
2. Standard packaging quantity is 2500 connectors on a reel with a diameter of 600 mm.
3. At additional charge a special packaging option is available: 250 connectors on a reel with a diameter of 250 mm, packed in a dedicated dispenser box.



No. of Positions	Dimensions mm		Part Numbers	
	A	B	2500 Connectors/Reel	250 Connectors/Box
4	3.81	8.2	215464-4	7-215464-4
6	6.35	10.7	215464-6	7-215464-6
8	8.89	13.3	215464-8	7-215464-8
10	11.43	15.8	1-215464-0	8-215464-0
12	13.97	18.3	1-215464-2	8-215464-2
14	16.51	20.8	1-215464-4	8-215464-4
16	19.05	23.4	1-215464-6	8-215464-6
18	21.59	25.9	1-215464-8	8-215464-8
20	24.13	28.4	2-215464-0	9-215464-0

Male-on-Wire Connector



For the wire connection, a well-known AMP-LATCH type blade with a single slot is used. The insides of the slots are tin plated for stable and reliable connections.

The connector is supplied with a pre-assembled cover, providing excellent positioning of the ribbon cable before and during the insulation displacement process.

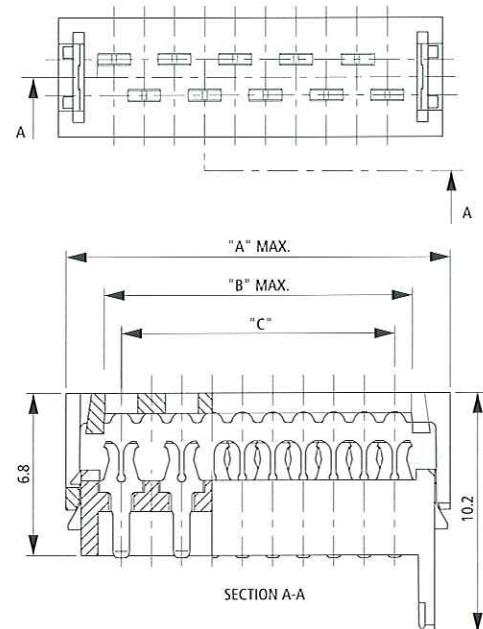
After termination the cover is held in place by each individual contact in addition to two plastic latches at both ends of the connector.

Remark:

The AMP Micro-MaTch Male-on-Wire connector is specifically designed to be disengaged from its counterpart by pulling the cable in the appropriate direction.

Notes:

1. Connectors are always sideways mounted onto an adhesive tape.
2. Standard packaging quantity is 2500 connectors on a reel with a diameter of 600 mm.
3. At additional charge a special packaging option is available: 250 diameter of 250 mm, packed in a dedicated dispenser box.

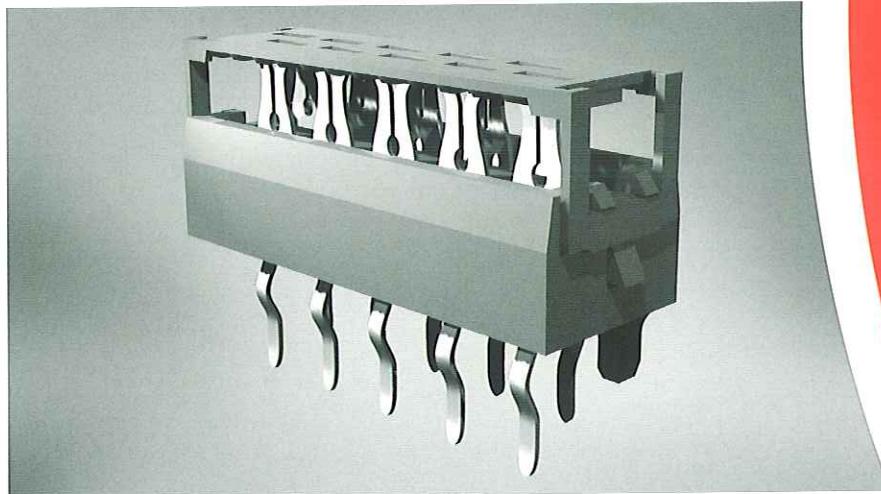
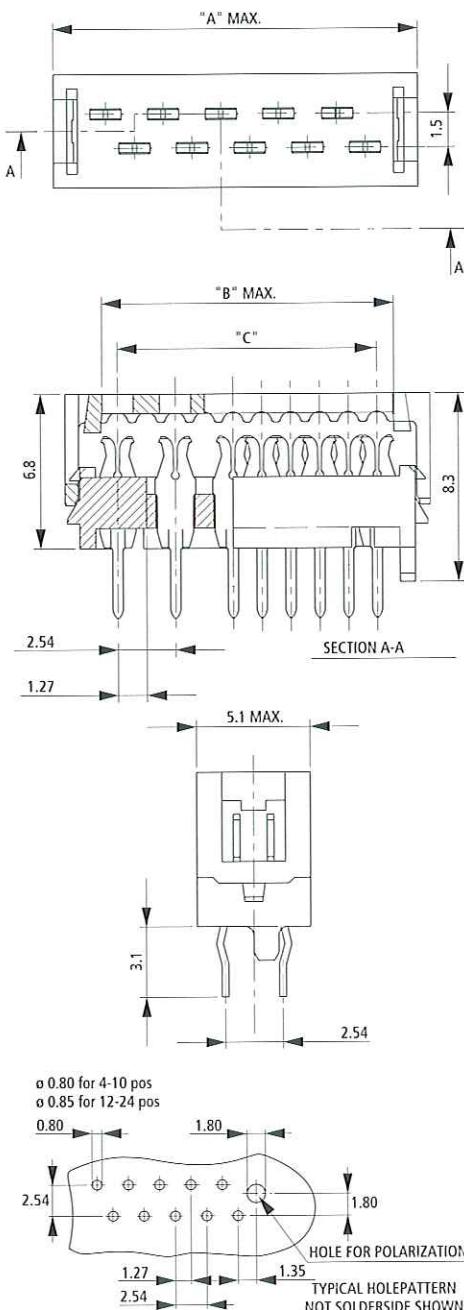


No. of Positions	Dimensions mm			Part Numbers	
	A	B	C	2500 Connectors/Reel	250 Connectors/Box
4	8.6	5.4	3.81	215083-4	7-215083-4
6	11.1	8.0	6.35	215083-6	7-215083-6
8	3.6	10.5	8.89	215083-8	7-215083-8
10	16.2	13.0	11.43	1-215083-0	8-215083-0
12	18.7	15.6	13.97	1-215083-2	8-215083-2
14	21.3	18.1	16.51	1-215083-4	8-215083-4
16	23.8	20.7	19.05	1-215083-6	8-215083-6
18	26.3	23.2	21.59	1-215083-8	8-215083-8
20	28.9	25.7	24.13	2-215083-0	9-215083-0
24	34.0	30.8	29.21	2-215083-4	9-215083-4

Paddle Board Connector

Notes:

1. Connectors are always sideways mounted onto an adhesive tape.
2. Standard packaging quantity is 2500 connectors on a reel with a diameter of 600 mm.
3. At additional charge a special packaging option is available: 250 connectors on a reel with a diameter of 250 mm packed in a dedicated dispenser box.



Direct soldering of a ribbon cable onto a PC Board is a very difficult job with the smaller sizes of ribbon cable. If such a permanent cable connection is required, the application can be facilitated by using this connector type.

The Paddle Board connector is applied to the ribbon cable with the same application tooling, available for the termination of the Male-on-Wire connector.

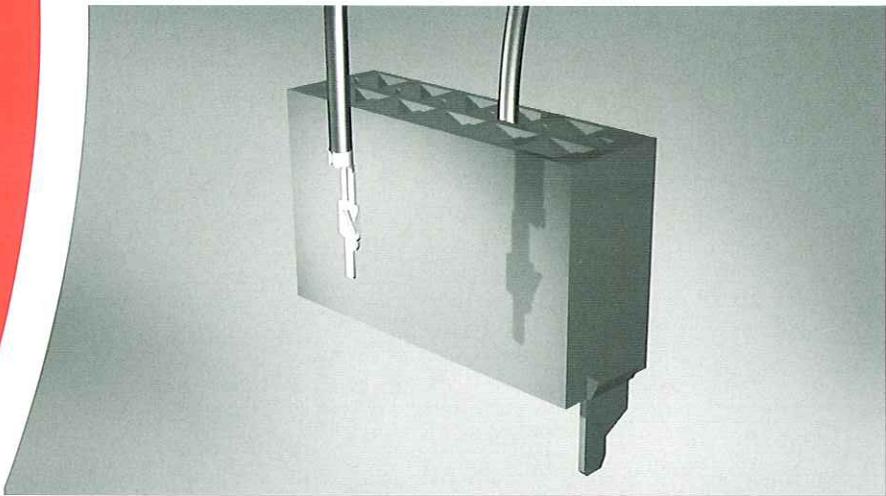
The solder legs are indented and provide mechanical retention of the connector/cable assembly in the PC Board before and during soldering.

This Paddle Board connector version is designed to be soldered onto PC Boards with a nominal thickness of 1.6 mm.

No. of Positions	Dimensions mm			Part Numbers	
	A	B	C	2500 Connectors/Reel	250 Connectors/Box
4	8.6	5.4	3.81	215570-4	7-215570-4
6	11.1	8.0	6.35	215570-6	7-215570-6
8	3.6	10.5	8.89	215570-8	7-215570-8
10	16.2	13.0	11.43	1-215570-0	8-215570-0
12	18.7	15.6	13.97	1-215570-2	8-215570-2
14	21.3	18.1	16.51	1-215570-4	8-215570-4
16	23.8	20.7	19.05	1-215570-6	8-215570-6
18	26.3	23.2	21.59	1-215570-8	8-215570-8
20	28.9	25.7	24.13	2-215570-0	9-215570-0
24	34.0	30.8	29.21	2-215570-4	-

Crimp On Snap In (COSI) Connector

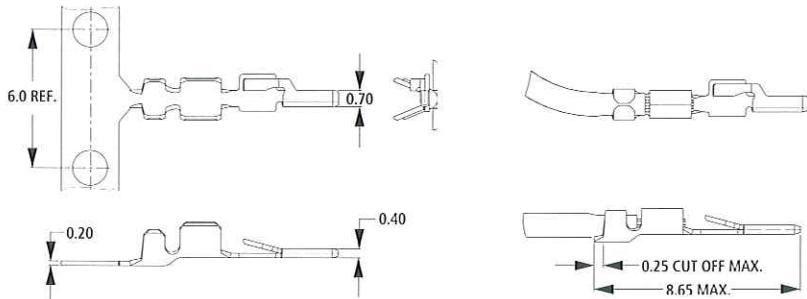
Basic Part No. 338095 + Contacts 338096, 338097



This crimp version for discrete Wire-to-Board applications is fully compatible with all female connectors of the Micro-MaTch family.

Insulation and wire crimp barrel are copies of the well proven AMPLIMITE contacts. After mating with a Micro-MaTch female connector the contacts are fully protected by isolating plastics. Contacts are made of a pretinned Phosforbronze.

Contacts are supplied in a range for 24-20 AWG and 28-24 AWG. For repair operations an extraction tool is available; PN 734873-1.

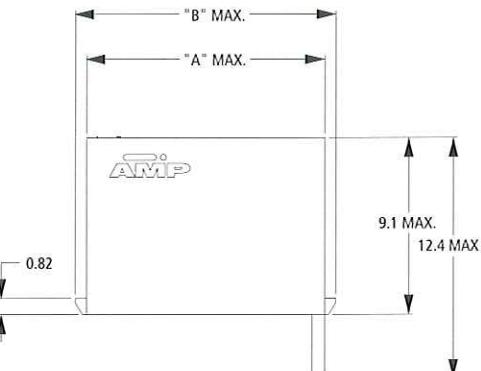
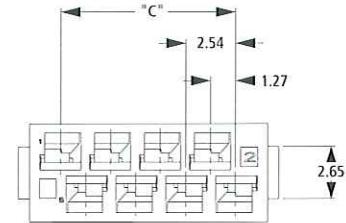


Wire Size Range (mm ²)	Insulation diameter (mm)	Partnumber Large reel, 15.000	Partnumber Small reel, 750
(AWG)			
0.08-0.20	28-24	0.76-1.00	338096-1
0.20-0.50	24-20	1.27-1.52	1-338096-1

No. of Positions	Dimensions mm			Part Numbers	Number of pcs/box
	A	B	C		
4	7.2	8.4	3.81	338095-4	900
6	9.8	10.9	6.35	338095-6	700
8	12.3	13.5	8.89	338095-8	500
10	14.9	16.0	11.43	1-338095-0	450
12	17.4	18.5	13.97	1-338095-2	400
14	19.9	21.1	16.51	1-338095-4	350
16	22.5	23.6	19.05	1-338095-6	300
18	25.0	26.2	21.59	1-338095-8	250
20	27.6	28.7	24.13	2-338095-0	200

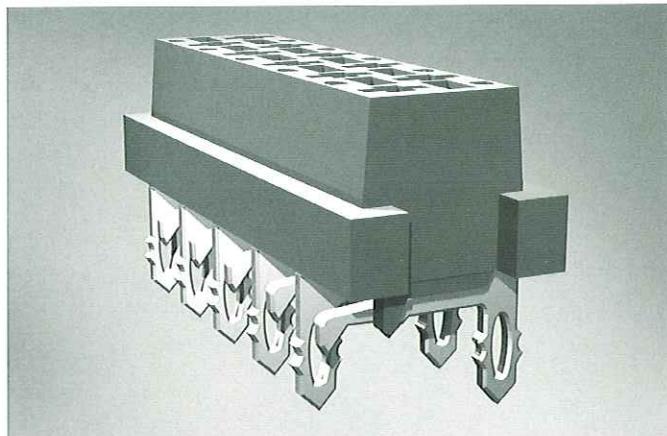
Notes:

1. Contacts can be crimped using a G-terminator or mini stripper crimp based applicator.
2. For the contacts on strip the standard packaging quantity is 15.000 pcs on a reel with a diameter of 600 mm.
3. For repair/service contacts are packaged 750 pcs. Per reel, to be used with handtools.
4. The housings are bulk packed in a box with a packaging quantity varying from 200 to 900 pcs per box.

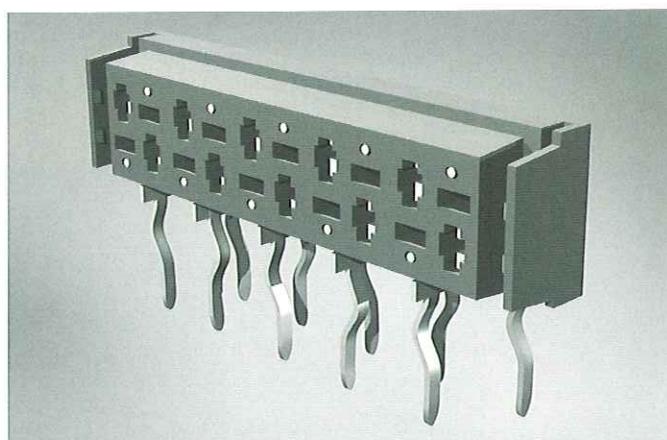


SMC connector: 100411

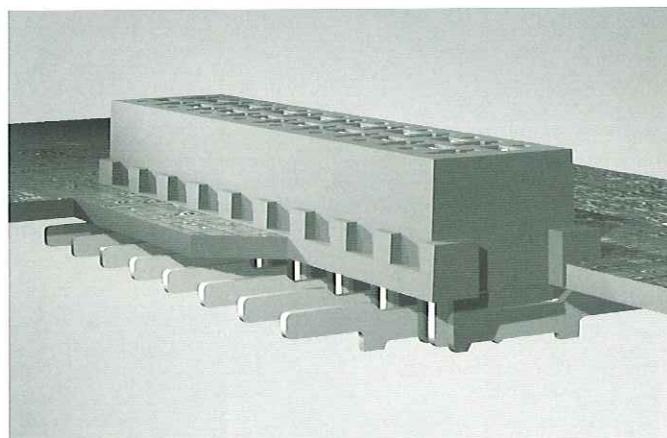
This connector type enables a solderless application to the printed circuit board. Contact is made on the surface of the PCB, enabling the use of paperphenol and epoxy boards with both drilled and punched holes. This connector is suitable for both Wire-to-Board as Board-to-Board connections. Because this connector is mounted on the solder side, the components of both PCB's in a parallel Board-to-Board application, will be in the same direction. By this, the stacking of two or more PCB's is possible. Application tooling available on request.

**Locking Latch: 338068/338069/338070**

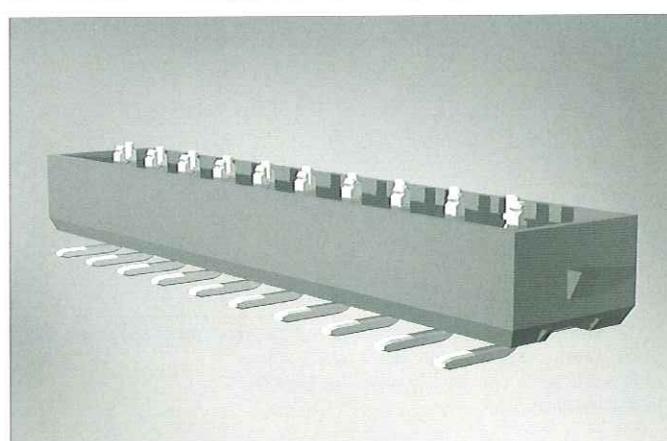
For Wire-to-Board applications this feature provides an audible click during mating. This feature is available for the standard Micro-MaTch female connectors. Cross reference is made by base partnumber: x-338068-x instead of x-215079-x, x-338069-x instead of x-188275-x and x-338070-x instead of x-215460-x (standard large reel packaging only). Partnumber 338069 is also available for 24 positions.

**In-board SMD: 188431**

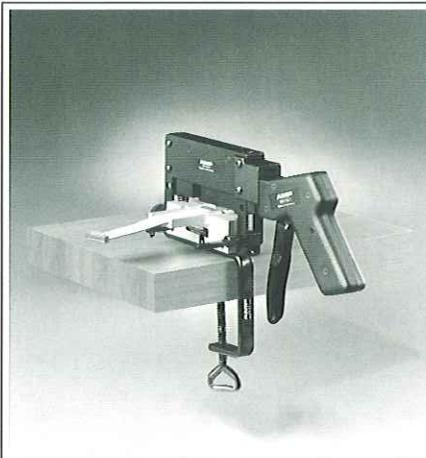
This connector is only tooled in 20 position (9-188431-0) and packaged in embossed tape according to EIA481 standards. The connectors are equipped with a feature for vacuum Pick & Placement. It enables the mounting of a PCB with the solder side direct behind e.g. a display. It is also possible to obtain a parallel BTB application with an extreme low PCB distance of 4.2 mm.

**Male SMD: 338728**

This connector enables the possibility to have a full SMD to SMD Board-to-Board application. It mates with all Micro-MaTch female connectors, and will be packaged according EIA 481 standard. Consult Tyco Electronics-AMP for more information.



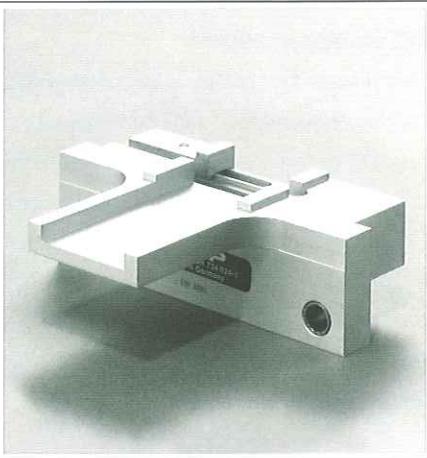
Application Tooling



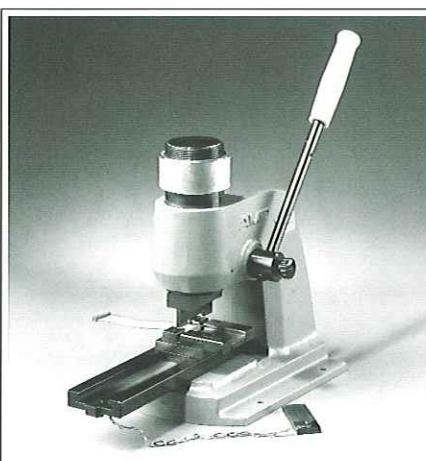
Pistol handgrip tooling. This is a handtool for terminating Micro-MaTch Male-on-Wire and Paddle Board connectors. Meant for small quantities or repair services. Pistol handgrip and adaptor must be ordered separately.



Standard pistol handgrip PN = 734155-1. This basic tool can be used for both Micro-MaTch and AMP-LATCH applications.



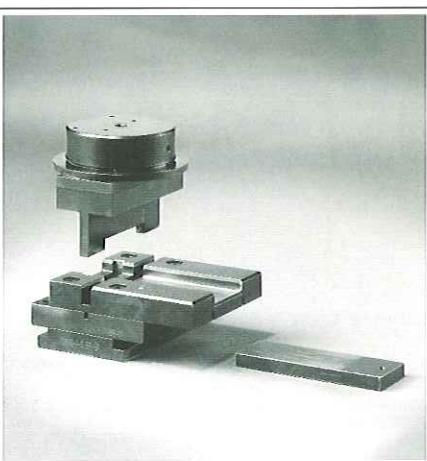
Pistol handgrip adapter set PN = 734024-1. This adapter can be used for Micro-MaTch terminations, together with the pistol handgrip.



Bench press tooling PN 733280-3. This complete tool includes a Micro-MaTch dedicated tool set mounted on the bench press 654173-2.



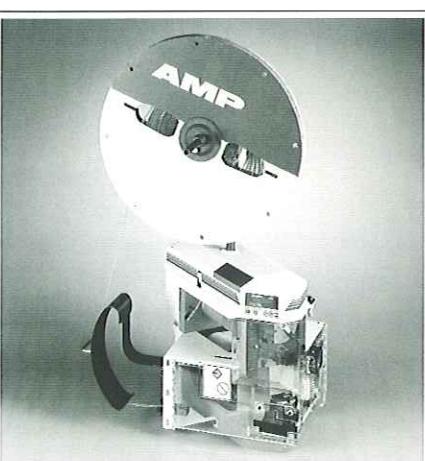
Bench press PN 91085-2. This basic press is a hand operated version. This press can also be obtained in a pneumatically operated version; PN = 91112-3.



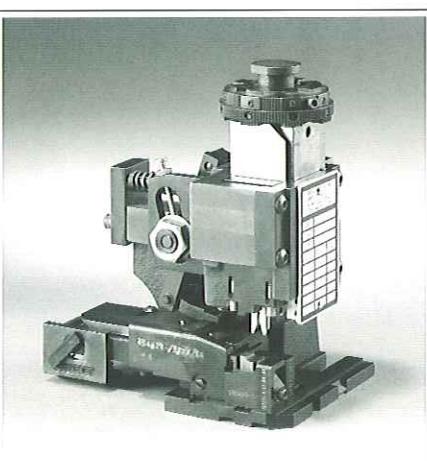
Bench press tool set PN 733278-2. This tool set is designed especially for Micro-MaTch. It fits both pneumatically and hand operated press.



COSI Handtooling PN 734870-1. For 24-20 AWG, PN 734870-2 for 28-24 AWG. These dedicated tools can be obtained for services/repair applications.



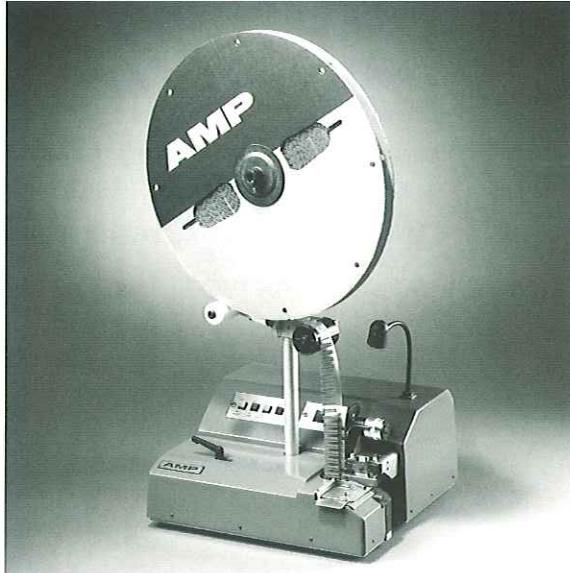
G-terminator PN 677-499-1.



Applicators for G-terminator.
PN 677894-1 for AWG 28-24 (PN 338096-1).
PN 677895-1 for AWG 24-20 (PN 338097-1).

Application Tooling

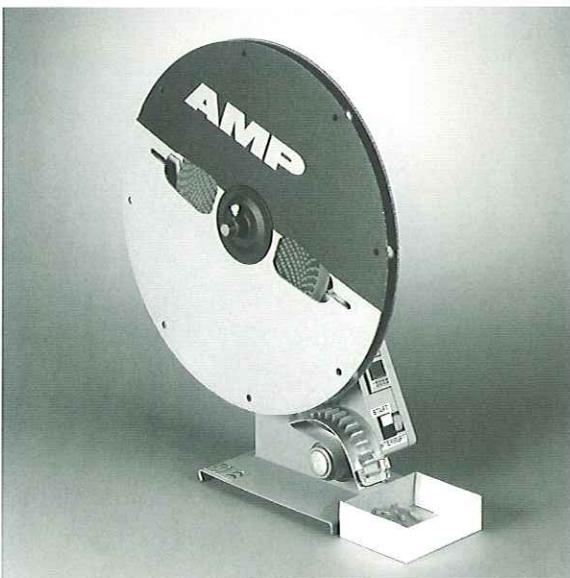
Semi automatic tooling PN 677410-1. This tool can be used for Micro-MaTch lead end and for daisy chain assembly applications.



Semi automatic tooling PN 677412-5. For Micro-MaTch only and 1-677412-0 for both Micro-MaTch and AMP-LATCH. This machine can be used for lead end assemblies.



Connector dispenser PN 677463-1. The dispenser accepts the Micro-MaTch standard reels (2500 pcs/reel). It automatically removes the pre-set connector quantity from the reel and drops it in a separate box. Quantity can easily be programmed by the user.



Lead Assembly

It is possible to deliver custom made Micro-MaTch lead assemblies, both cable end assemblies and daisy-chain assemblies, in all positions between 4 and 20 in all required cable lengths. All leads are 100% electrically tested on shortcut and connection before shipment. A flexible 7 stranded cable is used for easy assembly. Special cable on request. For order information contact Tyco Electronics-AMP.



Sample Box

Partnumber: 1377074-1

This box includes samples of all connector types within the Micro-MaTch family, examples of leads, printed circuit boards and a CD-ROM. The CD-ROM includes an electronic version of this catalogue, an animation of the contact principle and CAD files of all connector types.

This sample box is an aid in visualizing the variety of applications where Micro-MaTch can be implemented.



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